

# Safety Data Sheet - R-227ea

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product identifier

Name	: R-227ea
Chemical name	: 1,1,1,2,3,3,3-heptafluoropropane
EC-No.	: 207-079-2
CAS-No.	: 431-89-0
REACH registration No.	: 01-2119485489-18
Product code	: 100022700
Formula	: C3HF7
Synonyms	: HFC 227ea

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

#### Relevant identified uses

Use of the substance/mixture : Refrigerant

### 1.3. Details of the supplier of the safety data sheet

#### Supplier

Vijay Petrochem Private Limited  
Khasra.No. :2137/1750, 2139/1751 & 2169/1750, Syau  
industrial Area, Govindgarh, Jaipur, Rajasthan  
303712, India

### 1.4. Emergency telephone number

Emergency number : +91 9680521212

## SECTION 2: Hazards identification

### 2.1. Classification of the substance or mixture

#### Classification according to Regulation (EC) No. 1272/2008 [CLP]

Press. Gas (Liq.) H280

Full text of hazard classes, H- and EUH-statements: see section 16

#### Adverse physicochemical, human health and environmental effects

No additional information available

### 2.2. Label elements

#### Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



GHS04

Signal word (CLP) : Warning

Hazard statements (CLP) : H280 - Contains gas under pressure; may explode if heated.

Precautionary statements (CLP) : P403 - Store in a well-ventilated place.

Extra phrases : Greenhouse fluorinated gas falling within Kyoto Protocol (GWP=3220).

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## 2.3. Other hazards

Other hazards which do not result in classification : May cause suffocation by reducing oxygen available for breathing. Contact with the liquid the may cause cold burns/frostbite.

Contains no PBT and/or vPvB substances  $\geq 0.1\%$  assessed in accordance with REACH Annex XIII

Component	
Substance(s) not meeting the PBT criteria of REACH regulation, in accordance with Annex XIII	1,1,1,2,3,3,3-heptafluoropropane (431-89-0)
Substance(s) not meeting the vPvB criteria of REACH regulation, in accordance with Annex XIII	1,1,1,2,3,3,3-heptafluoropropane (431-89-0)

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Name : R-227ea  
CAS-No. : 431-89-0  
EC-No. : 207-079-2

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
1,1,1,2,3,3,3-heptafluoropropane	CAS-No.: 431-89-0 EC-No.: 207-079-2 REACH-no: 01-2119485489-18	100	Press. Gas (Liq.), H280

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

First-aid measures after inhalation : Move the affected person away from the contaminated area and into the fresh air. If you feel unwell, seek medical advice.

First-aid measures after skin contact : In the event of contact with the liquid: treat resulting frostbite as a burn. Immediately remove contaminated clothing or footwear. Immediately rinse with plenty of water. If skin burns appear, call a doctor immediately.

First-aid measures after eye contact : Rinse immediately and thoroughly, pulling the eyelids well away from the eye (15 minutes minimum). Consult an eye specialist immediately.

First-aid measures after ingestion : Not specifically applicable (gas).

### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects : CNS depression. Narcosis. Cardiac disorders. Lack of oxygen: risk of death.



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**FREEZE-ON**

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## 4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media : Water spray. Foam. Carbon dioxide. Chemical powder.

### 5.2. Special hazards arising from the substance or mixture

Explosion hazard : Heating will cause a rise in pressure with a risk of bursting. Thermal decomposition can lead to the release of irritating gases and vapours. Hydrogen fluoride. Carbon oxides (CO, CO<sub>2</sub>).

### 5.3. Advice for firefighters

Firefighting instructions : Use water spray or fog for cooling exposed containers.  
Protection during firefighting : Self-contained breathing apparatus. Complete protective clothing.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

General measures : Avoid contact with skin and eyes. Evacuate the danger area. Do not breathe smoke. Stop the leak. In closed premises : Ventilate or wear self-contained breathing apparatus (risk of asphyxia). Remove all sources of ignition. Do not smoke.

### 6.2. Environmental precautions

Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

Other information : Mechanically ventilate the spillage area.

### 6.4. Reference to other sections

For further information refer to section 8: "Exposure controls/personal protection".

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : Ventilation. Remove all sources of ignition. Use personal protective equipment as required.  
Hygiene measures : Do not drink, eat or smoke in the workplace.

### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a dry, well ventilated place away from sources of heat, ignition and direct sunlight.  
Store in original container.  
Incompatible materials : alkali metals. Alkaline earth metals. Strong oxidizing agents.  
Storage temperature : < 52 °C  
Packaging materials : Recommended materials Carbon steel, Aluminium.

### 7.3. Specific end use(s)

No additional information available

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## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### National occupational exposure and biological limit values

1,1,1,2,3,3,3-heptafluoropropane (431-89-0)	
EU - Indicative Occupational Exposure Limit (IOEL)	
	No specific limit

#### DNEL and PNEC

1,1,1,2,3,3,3-heptafluoropropane (431-89-0)	
<b>DNEL/DMEL (Workers)</b>	
Long-term - systemic effects, inhalation	61279 mg/m <sup>3</sup>
<b>DNEL/DMEL (General population)</b>	
Long-term - systemic effects, inhalation	6533 mg/m <sup>3</sup>
<b>PNEC (Water)</b>	
PNEC aqua (freshwater)	0.1 mg/l
PNEC aqua (intermittent, freshwater)	1 mg/l
<b>PNEC (Sediment)</b>	
PNEC sediment (freshwater)	1.3 mg/kg dwt
<b>PNEC (STP)</b>	
PNEC sewage treatment plant	1.73 mg/l

### 8.2. Exposure controls

#### Personal protection equipment

##### Eye and face protection

###### Eye protection:

Safety glasses with side shields

##### Skin protection

###### Skin and body protection:

Majority cotton protective clothing

###### Hand protection:

Leather protective gloves. Nitrile-rubber protective gloves. VITON gloves

##### Respiratory protection

###### Respiratory protection:

In the event of insufficient ventilation: Gas mask with filter type AX. In a confined area : Self-contained breathing apparatus

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## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Gas
Colour	: Colourless.
Appearance	: Press. Gas (Liq.).
Molecular mass	: 170.03 g/mol
Odour	: Not available
Odour threshold	: Not available
Melting point	: -126.8 °C
Freezing point	: Not applicable
Boiling point	: -16.5 °C
Flammability	: Non flammable.
Explosive properties	: Not explosive material according to EC criteria.
Oxidising properties	: Non oxidizing material according to EC criteria.
Lower explosion limit	: Not available
Upper explosion limit	: Not available
Flash point	: None
Auto-ignition temperature	: > 650 °C
Decomposition temperature	: Not available
pH	: Not applicable
Viscosity, kinematic	: Not applicable
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: 3 bar (20°C)
Vapour pressure at 50°C	: 8.6 bar (50°C)
Critical pressure	: 29.25
Density	: 1.41 g/cm <sup>3</sup> (20°C)
Relative density	: Not applicable
Relative vapour density at 20°C	: Not available
Particle characteristics	: Not applicable

### 9.2. Other information

#### Information with regard to physical hazard classes

Critical temperature : 101.8 °C

#### Other safety characteristics

VOC content : 100 %

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Contains gas under pressure; may explode if heated.

### 10.2. Chemical stability

Stable at ambient temperature and under normal conditions of use.

### 10.3. Possibility of hazardous reactions

No dangerous polymerization.

### 10.4. Conditions to avoid

Ignition sources. Heat or source of heat. Avoid contact with hot surfaces.

### 10.5. Incompatible materials

Strong oxidizing agents. alkali metals. Alkaline earth metals.



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## 10.6. Hazardous decomposition products

On thermal decomposition (pyrolysis), releases : Carbon oxides (CO, CO<sub>2</sub>), Hydrogen fluoride.

## SECTION 11: Toxicological information

### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral) : Not classified  
 Acute toxicity (dermal) : Not classified  
 Acute toxicity (inhalation) : Not classified  
 Additional information : Asphyxiating

#### 1,1,1,2,3,3,3-heptafluoropropane (431-89-0)

LC50 Inhalation - Rat [ppm]	> 788696 ppm Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity)
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Skin corrosion/irritation : Not classified  
 pH: Not applicable  
 Additional information : Contact with the liquid the may cause cold burns/frostbite  
 Serious eye damage/irritation : Not classified  
 pH: Not applicable  
 Additional information : Contact with the liquefied gas may cause severe ocular lesions  
 Respiratory or skin sensitisation : Not classified  
 Germ cell mutagenicity : Not classified  
 Carcinogenicity : Not classified  
 Reproductive toxicity : Not classified  
 STOT-single exposure : Not classified  
 STOT-repeated exposure : Not classified  
 Aspiration hazard : Not applicable

### 11.2. Information on other hazards

#### Endocrine disrupting properties

Adverse health effects caused by endocrine disrupting properties : The substance is not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation 2017/2100 or Commission Regulation 2018/605

## SECTION 12: Ecological information

### 12.1. Toxicity

Hazardous to the aquatic environment, short-term (acute): Not Classified  
 Hazardous to the aquatic environment, long-term (chronic): Not Classified

#### 1,1,1,2,3,3,3-heptafluoropropane (431-89-0)

LC50 - Fish [1]	> 81.8 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)
LC50 - Fish [2]	> 81.8
EC50 - Crustacea [1]	> 97.9 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	> 114 mg/l Test organisms (species): Raphidocelis subcapitata (previous names: Pseudokirchneriella subcapitata, Selenastrum capricornutum)
NOEC chronic fish	10 mg/l



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## 12.2. Persistence and degradability

R-227ea (431-89-0)	
Persistence and degradability	Not established.
1,1,1,2,3,3,3-heptafluoropropane (431-89-0)	
Persistence and degradability	Not readily biodegradable, 1 % biodegradation after 28 days, Half-life in air : 25 y.

## 12.3. Bioaccumulative potential

1,1,1,2,3,3,3-heptafluoropropane (431-89-0)	
Partition coefficient n-octanol/water (Log Pow)	2.11
Partition coefficient n-octanol/water (Log Kow)	0.83

## 12.4. Mobility in soil

No additional information available

## 12.5. Results of PBT and vPvB assessment

Component	
Substance(s) not meeting the PBT criteria of REACH regulation, in accordance with Annex XIII	1,1,1,2,3,3,3-heptafluoropropane (431-89-0)
Substance(s) not meeting the vPvB criteria of REACH regulation, in accordance with Annex XIII	1,1,1,2,3,3,3-heptafluoropropane (431-89-0)

## 12.6. Endocrine disrupting properties

Adverse effects on the environment caused by endocrine disrupting properties:

The substance is not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605.

## 12.7. Other adverse effects

Other adverse effects : ODP (R-11=1)=0.

R-227ea (431-89-0)	
Other information	GWP (CO2=1/100 years) = 3220

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Product/Packaging disposal recommendations : Methods of disposal of packaging. Reuse or recycle following decontamination. Destroy at an authorised site.

Additional information : The user's attention is drawn to the possible existence of specific european, national or local regulations regarding disposal.



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## SECTION 14: Transport information

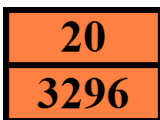
In accordance with ADR / IMDG / IATA

ADR	IMDG	IATA
<b>14.1. UN number or ID number</b>		
UN 3296	UN 3296	UN 3296
<b>14.2. UN proper shipping name</b>		
HEPTAFLUOROPROPANE (REFRIGERANT GAS R 227)	HEPTAFLUOROPROPANE (REFRIGERANT GAS R 227)	Heptafluoropropane
<b>Transport document description</b>		
UN 3296 HEPTAFLUOROPROPANE (REFRIGERANT GAS R 227), 2.2, (C/E)	UN 3296 HEPTAFLUOROPROPANE (REFRIGERANT GAS R 227), 2.2	UN 3296 Heptafluoropropane, 2.2
<b>14.3. Transport hazard class(es)</b>		
2.2	2.2	2.2
<b>14.4. Packing group</b>		
Not applicable	Not applicable	Not applicable
<b>14.5. Environmental hazards</b>		
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No EmS-No. (Fire): F-C EmS-No. (Spillage): S-V	Dangerous for the environment: No
No supplementary information available		

## 14.6. Special precautions for user

### Overland transport

Classification code (ADR) : 2A  
 Special provisions (ADR) : 662  
 Limited quantities (ADR) : 120ml  
 Tank code (ADR) : PxBN(M)  
 Transport category (ADR) : 3  
 Hazard identification number (Kemler No.) : 20  
 Orange plates :



Tunnel restriction code (ADR) : C/E  
 EAC code : 2T

### Transport by sea

Limited quantities (IMDG) : 120 ml

### Air transport

PCA Limited quantities (IATA) : Forbidden  
 PCA limited quantity max net quantity (IATA) : Forbidden  
 PCA packing instructions (IATA) : 200  
 PCA max net quantity (IATA) : 75kg  
 CAO packing instructions (IATA) : 200  
 CAO max net quantity (IATA) : 150kg

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## 14.7. Maritime transport in bulk according to IMO instruments

Not applicable

## SECTION 15: Other information

### Indication of changes

Section	Changed item	Comments
	Issue date	<b>Removed</b>
1.2	Use of the substance/mixture	<b>Modified</b>
3	Composition/information on ingredients	<b>Modified</b>
15.1	Other information, restriction and prohibition regulations	<b>Modified</b>

Other information

: For more information regarding the use of this product, please refer to our technical information or contact the sales department in your region.

### Full text of H- and EUH-statements:

Press. Gas (Liq.)	Gases under pressure: Liquefied gas
H280	Contains gas under pressure; may explode if heated.

Safety Data Sheet (SDS),

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.