

## Safety Data Sheet

### R-245fa

#### 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT NAME:** R-245fa  
**OTHER NAME:** 1,1,1,3,3,-Pentafluoropropane  
**USE:** Refrigerant Gas  
**DISTRIBUTOR:** Vijay Petrochem Private Limited  
Khasra.No. :2137/1750, 2139/1751 & 2169/1750, Syau  
industrial Area, Govindgarh, Jaipur, Rajasthan  
303712, India

**FOR MORE INFORMATION CALL:**  
(Monday-Friday, 8:00am-5:00pm)  
+91 96805-21212

**IN CASE OF EMERGENCY CALL:**  
+91 96805-21212

#### 2. HAZARDS IDENTIFICATION

<b>CLASSIFICATION:</b>	Gases under pressure, Liquefied Gas
<b>SIGNAL WORD:</b>	WARNING
<b>HAZARD STATEMENT:</b>	Contains gas under pressure, may explode if heated
<b>SYMBOL:</b>	Gas Cylinder
<b>PRECAUTIONARY STATEMENT:</b>	<b>STORAGE:</b> Protect from sunlight, store in a well-ventilated place



**EMERGENCY OVERVIEW:** Colorless, volatile liquid with ethereal and faint sweetish odor. Non-flammable material. Overexposure may cause dizziness and loss of concentration. At higher levels, CNS depression and cardiac arrhythmia may result from exposure. Vapors displace air and can cause asphyxiation in confined spaces. At higher temperatures, (>250°C), decomposition products may include Hydrochloric Acid (HCl), Hydrofluoric Acid (HF) and carbonyl halides.

#### POTENTIAL HEALTH HAZARDS

**SKIN:** Irritation would result from a defatting action on tissue. Liquid contact could cause frostbite.

**EYES:** Liquid contact can cause severe irritation and frostbite. Mist may irritate.

**INHALATION:** R-245FA is low in acute toxicity in animals. When oxygen levels in air are reduced to 12-14% by displacement, symptoms of asphyxiation, loss of coordination, increased pulse rate and deeper respiration will occur. At high levels, cardiac arrhythmia may occur.

**INGESTION:** Ingestion is unlikely because of the low boiling point of the material. Should it occur, discomfort in the gastrointestinal tract from rapid evaporation of the material and consequent evolution of gas would result. Some effects of inhalation and skin exposure would be expected.

**DELAYED EFFECTS:** None Known

# R-245fa

Ingredients found on one of the OSHA designated carcinogen lists are listed below.

<u>INGREDIENT NAME</u>	<u>NTP STATUS</u>	<u>IARC STATUS</u>	<u>OSHA LIST</u>
No ingredients listed in this section			

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

<u>INGREDIENT NAME</u>	<u>CAS NUMBER</u>	<u>WEIGHT %</u>
1,1,1,3,3-Pentafluoropropane	460-73-1	100

#### COMMON NAME and SYNONYMS

R-245FA; HFC-245fa

There are no impurities or stabilizers that contribute to the classification of the material identified in Section 2

### 4. FIRST AID MEASURES

**SKIN:** Promptly flush skin with water until all chemical is removed. If there is evidence of frostbite, bathe (do not rub) with lukewarm (not hot) water. If water is not available, cover with a clean, soft cloth or similar covering. Get medical attention if symptoms persist.

**EYES:** Immediately flush eyes with large amounts of water for at least 15 minutes (in case of frostbite, water should be lukewarm, not hot) lifting eyelids occasionally to facilitate irrigation. Get medical attention if symptoms persist.

**INHALATION:** Immediately remove to fresh air. If breathing has stopped, give artificial respiration. Use oxygen as required, provided a qualified operator is available. Get medical attention immediately. DO NOT give epinephrine (adrenaline).

**INGESTION:** Ingestion is unlikely because of the physical properties and is not expected to be hazardous. DO NOT induce vomiting unless instructed to do so by a physician.

**ADVICE TO PHYSICIAN:** Because of the possible disturbances of cardiac rhythm, catecholamine drugs, such as epinephrine, should be used with special caution and only in situations of emergency life support. Treatment of overexposure should be directed at the control of symptoms and the clinical conditions.

### 5. FIRE FIGHTING MEASURES

#### FLAMMABLE PROPERTIES

<b>FLASH POINT:</b>	Gas, not applicable per DOT regulations
<b>FLASH POINT METHOD:</b>	Not applicable
<b>AUTOIGNITION TEMPERATURE:</b>	Unknown
<b>UPPER FLAME LIMIT (volume % in air):</b>	None*
<b>LOWER FLAME LIMIT (volume % in air):</b>	None*
	*Based on ASHRAE Standard 34 with match ignition
<b>FLAME PROPAGATION RATE (solids):</b>	Not applicable
<b>OSHA FLAMMABILITY CLASS:</b>	Not applicable

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## **EXTINGUISHING MEDIA:**

Use any standard agent – choose the one most appropriate for type of surrounding fire (material itself is not flammable)

## **UNUSUAL FIRE AND EXPLOSION HAZARDS:**

R-245FA is not flammable at ambient temperatures and atmospheric pressure. However, this material will become combustible when mixed with air under pressure and exposed to strong ignition sources.

Contact with certain reactive metals may result in formation of explosive or exothermic reactions under specific conditions (e.g. very high temperatures and/or appropriate pressures).

## **SPECIAL FIRE FIGHTING PRECAUTIONS/INSTRUCTIONS:**

Firefighters should wear self-contained, NIOSH-approved breathing apparatus for protection against possible toxic decomposition products. Proper eye and skin protection should be provided. Use water spray to keep fire-exposed containers cool.

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## **6. ACCIDENTAL RELEASE MEASURES**

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### **IN CASE OF SPILL OR OTHER RELEASE:** (Always wear recommended personal protective equipment.)

Evacuate unprotected personnel. Product dissipates upon release. Protected personnel should remove ignition sources and shut off leak, if without risk, and provide ventilation. Unprotected personnel should not return to the affected area until air has been tested and determined safe, including low-lying areas.

**Spills and releases may have to be reported to Federal and/or local authorities. See Section 15 regarding reporting requirements.**

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## **7. HANDLING AND STORAGE**

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### **NORMAL HANDLING:** (Always wear recommended personal protective equipment.)

Avoid breathing vapors and liquid contact with eyes, skin or clothing. Do not puncture or drop cylinders, expose them to open flame or excessive heat. Use authorized cylinders only. Follow standard safety precautions for handling and use of compressed gas cylinders.

R-245FA should not be mixed with air above atmospheric pressure for leak testing or any other purpose. See Section 5: Unusual Fire and Explosion Hazards

### **STORAGE RECOMMENDATIONS:**

Store in a cool, well-ventilated area of low fire risk and out of direct sunlight. Protect cylinder and its fittings from physical damage. Storage in subsurface locations should be avoided. Close valve tightly after use and when empty.

### **INCOMPATIBILITIES:**

Freshly abraded aluminum surfaces at specific temperatures and pressures may cause a strong exothermic reaction.  
Chemically reactive metals: potassium, calcium, powdered aluminum, magnesium, and zinc.

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## **8. EXPOSURE CONTROLS / PERSONAL PROTECTION**

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### **ENGINEERING CONTROLS:**

Provide local ventilation at filling zones and areas where leakage is probable. Mechanical (general) ventilation may be adequate for other operating and storage areas.



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## PERSONAL PROTECTIVE EQUIPMENT

### **EYE PROTECTION:**

For normal conditions, wear safety glasses. Where there is reasonable probability of liquid contact, wear chemical safety goggles.

### **RESPIRATORY PROTECTION:**

None generally required for adequately ventilated work situations. For accidental release or non-ventilated situations, or release into confined space, where the concentration may be above the PEL of 1,000 ppm, use a self-contained, NIOSH approved breathing apparatus or supplied air respirator. For escape: use the former or a NIOSH approved gas mask with organic vapor canister.

### **ADDITIONAL RECOMMENDATIONS:**

Where contact with liquid is likely, such as in a spill or leak, impervious boots and clothing should be worn. High dose-level warning signs are recommended for areas of principle exposure. Provide eyewash stations and quick-drench shower facilities at convenient locations.

## EXPOSURE GUIDELINES

### INGREDIENT NAME

1,1,1,3,3-Pentafluoropropane

### ACGIH TLV

Not aware of any national exposure limit

### OSHA PEL

exposure limit

### OTHER LIMIT

300ppm TWA (WEEL)

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>APPEARANCE:</b>	Colorless liquid and vapor
<b>PHYSICAL STATE:</b>	Gas at ambient temperatures
<b>MOLECULAR WEIGHT:</b>	134,03 g/mol
<b>CHEMICAL FORMULA:</b>	CHF <sub>2</sub> CH <sub>2</sub> CF <sub>3</sub>
<b>ODOR:</b>	Faint ethereal odor
<b>SPECIFIC GRAVITY (water = 1.0):</b>	1.21 @ 21.1°C (70°F)
<b>SOLUBILITY IN WATER (weight %):</b>	0.3 wt% @ 25°C and 1 atmosphere
<b>pH:</b>	Neutral
<b>BOILING POINT:</b>	15.3°C (59.5°F)
<b>FREEZING POINT:</b>	-160°C (-256°F)
<b>VAPOR PRESSURE:</b>	1.227 hPa @ 70°F 3.882 hPa @ 130°F
<b>VAPOR DENSITY (air=1.0)</b>	4.6
<b>EVAPORATION RATE:</b>	>1 COMPARED TO: CCl <sub>4</sub> = 1
<b>ODOR THRESHHOLD:</b>	Not established
<b>FLAMMABILITY:</b>	No data available
<b>LEL/UEL:</b>	None/None
<b>RELATIVE DENSITY:</b>	1.32 g/cm <sup>3</sup> @ 70 °F
<b>PARTITION COEFF (n-octanol/water)</b>	Log Pow: 1.35 Note: This product is more soluble than octanol
<b>AUTO IGNITION TEMP:</b>	412 °C (774 °F)
<b>FLASH POINT:</b>	Not applicable

(Flash point method and additional flammability data are found in Section 5.)

## STABILITY AND REACTIVITY

### **NORMALLY STABLE:**

The product is stable under recommended storage conditions.

**CONDITIONS TO AVOID:**

Do not mix with oxygen or air above atmospheric pressure. Any source of high temperatures, such as lighted cigarettes, flames, hot spots or welding may yield toxic and/or corrosive decomposition products.

**INCOMPATIBILITIES:**

(Under specific conditions: e.g. very high temperatures and/or appropriate pressures) – Freshly abraded aluminum surfaces (may cause strong exothermic reaction). Chemically reactive metals: potassium, calcium, powdered aluminum, magnesium, and zinc.

**HAZARDOUS DECOMPOSITION PRODUCTS:**

Halogens, halogen acids and possibly carbonyl halides.

**HAZARDOUS POLYMERIZATION:**

Will not occur.

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## 10. TOXICOLOGICAL INFORMATION

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**ACUTE INHALATION TOXICITY:**

LC50: > 200000 ppm Exposure time: 4 h Species: Rat Note: No deaths Evidence of transient anesthetic effect. :

LC50: > 100000 ppm Exposure time: 4 h Species: Mouse Note: No deaths Evidence of transient underactivity during exposure.

**ACUTE DERMAL TOXICITY:**

LD50: > 2,000 mg/kg Species: Rabbit

**SENSITIZATION:**

Cardiac sensitization Species: dogs Note: No effects noted at 35,000 ppm, the threshold for induction of cardiac arrhythmias in the presence of injected adrenalin was 44,000 ppm.

**REPEATED DOSE TOXICITY:**

Species: Rat NOEL: 50000 ppm Note: Embryotoxicity Not a teratogen

Species: rat (pups) NOEL: 50000 ppm

Species: rat (dams) NOEL: 2000 ppm Note: due to decrease in body weight gains at 10,000 ppm and 50,000 ppm :

Species: Rat Method: 2 Generation Inhalation Toxicity Note: Exposures 6hrs/day, 7 days/wk at 0(control), 2000, 10,000 and 50,000 ppm.

Species: rat (dams) Note: Toxicity seen in dams at 10,000 and 50,000 ppm and in pups at 50,000 ppm. Increased mortality late in the lactation phase of the study.

Species: Rat Note: 28-day Inhalation Study NOAEL (No observed adverse effect level) - 50,000 ppm NOEL - 500 ppm Dose levels: 0,500, 2000, 10,000 and 50,000 ppm

Species: Rat Note: 90-day Inhalation Study Dose levels: 0,500, 2000, 10,000 and 50,000 ppm NOAEL (No observed adverse effect level) - 2,000 ppm

Note: Overall, subchronic studies showed dose-related increases in urinary fluoride levels, urine volumes and water consumption. Increases were noted in hematological parameters, BUN levels and serum liver enzyme activities (GOT, GPT). These increases did not follow a dose response; however, they indicate that HFC-245fa is metabolized in the liver. Significant recovery was noted in these parameters following a 2-week, non-exposure period which followed the 28-day exposure period. No histopathological effects were noted in the 28-day study. The 90-day study noted an increase in incidence and severity (trace to moderate) of myocarditis (inflammation of the heart muscle) at 10,000 and 50,000 ppm. This was not noted at the 500 or 2,000 ppm dose levels nor was it seen the 28-day study at 50,000 ppm.

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## GENOTOXICITY IN VITRO:

Cell type: Human lymphocytes Result: Weak positive activation without S9 at 30% v/v; not active with S9 up to 70% v/v.: Test Method: Ames test Metabolic activation: with and without metabolic activation Result: negative

## GENOTOXICITY IN VIVO:

Species: Mouse Cell type: Bone marrow Application Route: Inhalation Method: Mutagenicity (micronucleus test) Result: negative

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## 11. ECOLOGICAL INFORMATION

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**Degradability (BOD):** R-245FA is a gas at room temperature; therefore, it is unlikely to remain in water.  
**Octanol Water Partition Coefficient:** See Section 9

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## 12. DISPOSAL CONSIDERATIONS

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### DISPOSAL METHODS:

Disposal must comply with federal, state, and local disposal or discharge laws. R-245FA is subject to U.S. Environmental Protection Agency Clean Air Act Regulations Section 608 in 40 CFR Part 82 regarding refrigerant recycling.

The information offered here is for the product as shipped. Use and/or alterations to the product such as mixing with other materials may significantly change the characteristics of the material and alter the RCRA classification and the proper disposal method.

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## 13. TRANSPORT INFORMATION

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**US DOT ID NUMBER:** UN3163  
**US DOT PROPER SHIPPING NAME:** LIQUEFIED GAS N.O.S. (1,1,1,3,3-Pentafluoropropane)  
**US DOT HAZARD CLASS:** 2.2  
**US DOT PACKING GROUP:** Not applicable

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## TOXIC SUBSTANCES CONTROL ACT (TSCA)

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**TSCA INVENTORY STATUS:** Listed on the TSCA inventory  
**OTHER TSCA ISSUES:** None

## SARA TITLE III / CERCLA

“Reportable Quantities” (RQs) and/or “Threshold Planning Quantities” (TPQs) exist for the following ingredients.

<u>INGREDIENT NAME</u>	<u>SARA / CERCLA RQ (lb.)</u>	<u>SARA EHS TPQ (lb.)</u>
No ingredients listed in this section		

Spills or releases resulting in the loss of any ingredient at or above its RQ requires immediate notification to the National Response Center [(800) 424-8802] and to your Local Emergency Planning Committee.

**SECTION 311 HAZARD CLASS:** IMMEDIATE PRESSURE

### SARA 313 TOXIC CHEMICALS:

The following ingredients are SARA 313 “Toxic Chemicals”. CAS numbers and weight percents are found in Section 2.

<u>INGREDIENT NAME</u>	<u>COMMENT</u>
No ingredients listed in this section	

## STATE RIGHT-TO-KNOW

In addition to the ingredients found in Section 2, the following are listed for state right-to-know purposes.

<u>INGREDIENT NAME</u>	<u>WEIGHT %</u>	<u>COMMENT</u>
No ingredients listed in this section		

### **ADDITIONAL REGULATORY INFORMATION:**

R-245FA is subject to U.S. Environmental Protection Agency Clean Air Act Regulations at 40 CFR Part 82.

**WARNING: DO NOT vent** to the atmosphere. To comply with provisions of the U.S. Clean Air Act, any residual must be recovered

### **WHMIS CLASSIFICATION (CANADA):**

This product has been evaluated in accordance with the hazard criteria of the CPR and the SDS contains all the information required by the CPR.

### **FOREIGN INVENTORY STATUS:**

Canada – Listed on DSL  
EU - EINECS # 2008719

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## **16. OTHER INFORMATION**

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**CURRENT ISSUE DATE:** January 04, 2021  
**PREVIOUS ISSUE DATE:** February 2019

**OTHER INFORMATION:** HMIS Classification: Health – 2, Flammability – 1, Reactivity – 0  
NFPA Classification: Health – 2, Flammability – 1, Reactivity – 0  
ANSI/ASHRAE 34 Safety Group – A1  
UL Classified

### Regulatory Standards:

1. OSHA regulations for compressed gases: 29 CFR 1910.101
2. DOT classification per 49 CFR 172.101
3. Clean Air Act Class II Substance

### **DISCLAIMER:**

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